

ABSTRACT OF THE DISCLOSURE

A spring-loaded engraving toolholder applies a relatively constant pressure to an engraving toolbit as the toolbit is pushed
5 against a material to be marked. The spring-loaded engraving toolholder is held in a collet or endmill toolholder and placed into the spindle of a standard numerical control (N.C.) milling type machine. When the toolbit is pressed against a material and moved along the surface, a consistent mark is produced even if the
10 surface of the material is uneven or not parallel to the plane of motion of the machine.

294830-1